

EMCOTURN CNC6 A7D8610001

Valid from version 02.00

D - Parameter

	0	1	2	3	4
0	1200*	1	0	100	1
5	500	0	0	0	0

L - Parameter

	0	1	2	3	4
0	23	0	0	80	1
5	0	99	0	0	0

R - Parameter

	0	1	2	3	4
0	1.6903	0.0000*	7.9184	2.0572	393.7250
5	8.1124	-0.1339	-393.7250	1.1822	0.3937

F - Parameter

	0	1	2	3	4
0	32767	1000	1000	700	300
5	700	2000	2000	2000	0

G - Parameter

	0	1	2	3	4
0	8	1	4	130	3
5	0	0	0	3	0*

M - Parameter

	0	1	2	3	4
0	1600	20	280	945	150
5	400	32767	9999	899	9999

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N - Parameter					
	0	1	2	3	4
0	6999	0	0	0	0
5	0	0	0	0	0

O - Parameter					
	0	1	2	3	4
0	99	99	0	0	0
5	0	0	0	0	0

S - Parameter					
	0	1	2	3	4
0	4000	150	4000	2000	2000
5	2000	4	20	0	0

T - Parameter					
	0	1	2	3	4
0	0	0	0	0	1
5	3	0	0	0	0

X - Parameter					
	0	1	2	3	4
0	393.7250	393.7250	393.7250	393.7250	393.7250
5	393.7250	393.7250	393.7250	393.7250	3.9371

Z - Parameter					
	0	1	2	3	4
0	393.7250	0.0000	0.0000	0.0000	0.0000
5	0.0000	0.0000	0.0000	0.0000	-0.7874

(*) MAY BE MODIFIED TO MACHINE SPECIFIC DURING START-UP
DIFIED TO MACHINE SPECIFIC DURING START-UP